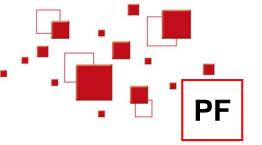
## PRODUCT DATA SHEET





### light beige

#### **Application**

dumptruck (aluminum), boxes (aluminum), flatbeds (aluminum), boxes, bulk loading vehicles (aluminum)





#### **Description:**

- suitable for large areas / surfaces
- fast to assemble
- fast drying
- outstanding corrosion protection

#### Substrates:

- very well suited
- well suited
- suited in some cases

Steel	•
Galv. Steel	•
Stainless steel	
Aluminium	••
Anodized Aluminium	0
GRP / SMC	
PP-EPDM	
RM CV-Primer	
RM CV-Primer-Filler / Filler	
Powder	
Coil-Coating	•
Plywood	
Wood	
OEM Paint work	•
Old paint work	•

### Remarks:

The substrate should be clean, free of dust, rust, oil and grease

### Special remarks

- The products are suitable for professional use only.
- It cannot be ruled out that this product contains particles < 0.1 µm
- 2004/42/IIB (c III)(780)779: The EU limit value for this product (product category: IIB(d) in ready to use form is max.. 780 g/l. The VOC content of this product is 779 g/l.



**Paint process** 

P 1, 3, RAPID 1, 2, 3

Spreading rate

 $\approx 135 \text{ m}^2/\text{I}/\text{1}\mu\text{m}$ 

Solid content

≈ 48 %

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only, they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

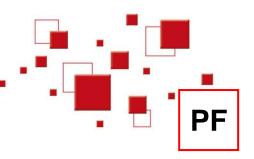
R-M Automotive Refinish Paints, BASF Coatings S.A.S, F-60676 Clermont-de-l'Oise Cedex



# PRODUCT DATA SHEET

# **GRAPHITE HD WASH FILLER**

light beige



] s

Mixing ratio 100:100 by volume

Hardener GHD ACTIVTOR, slow

Reducer

 Spray viscosity
 20 - 22 s. DIN 4
 Potlife 20 °C
 8 h

Application		Compliant- garvity feed cup	HVLP- Spray gun	Suction cup	Airless/ Airmix (ESTA)	Pressure pot/ Dble membr. Pump
Atomization pressure	bar	2,2 - 2,5	2,0	2,5	2	2,5
Material pressure	bar		-	-	120 - 150	0,8 - 1,5
Nozzle size	mm	1,6 - 1,8	1,7	1,7	0,28	1,0 - 1,1
Voltage	kV	-	-	-	-	-
Elect. Resistance	Ω	-	-	-	-	-
Number of spraycoats		3	3	3	2	2 - 3
Flash off	min.	10-15	10-15	10-15	10-15	10-15
Filmbuild	μm	25 - 30				
/t/t/ Drying		over- coatable	tack free	<b>1</b> tapeable	ready to assamble	sandable
		Min. Max.				
Panel temperat.	20°C	30 min 8 h				
Panel temperat.	60°C	10 min				

Remarks

Do not overcoat with polyester products. Do not overcoat with ONYX! If ambient temperature is below 20°C the flash-off time is 45min Apply topcoat within one working day (8 hours). Do not use GHD WASH FILLER on sandblasted areas

The adhesion on hot dipped galvanized steel has to be checked before.

