### PRODUCT DATA SHEET

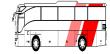
## GRAPHITE HD DECO A

clear

#### **Application**

cabs (refurbishing), boxes, busses (repair), sign writing





#### **Description:**

- good leveling
- fast to assemble
- fast drying

Remarks:

The substrate should be clean, free of dust, rust, oil and grease

Special remarks

- The products are suitable for professional use only.
- It cannot be ruled out that this product contains particles < 0.1 μm</li>

Paint process

**RAPID 1, 2, 3, 4** 

Spreading rate

Solid content

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

R-M Automotive Refinish Paints, BASF Coatings S.A.S, F-60676 Clermont-de-l'Oise Cedex



### PRODUCT DATA SHEET

# GRAPHITE HD DECO A

clear

Mixing ratio 100:25:25 by volume

Hardener H350 or H300

Reducer DECO A

Spray viscosity
DIN 4 / 20°C

18 s. DIN 4

Potlife 20 °C

1 h

Application		Compliant- garvity feed cup	HVLP- Spray gun	Suction cup	Airless/ Airmix (ESTA)	Pressure pot/ Dble membr. Pump
Atomization pressure	bar	2,2 - 2,5	2	2,5	-	2,5
Material pressure	bar		-	-	-	0,8-1,5
Nozzle size	mm	1,4	1,5	1,7		1,0-1,1
Voltage	kV	-	-	-	-	-
Elect. Resistance	Ω					-
Number of spraycoats		1 1/2	1 1/2	1 1/2	-	1 1/2
Flash off	min.	without	without	without		without
Filmbuild	μm	40-60				
/t/t/ Drying		over- coatable	tack free	<b>J</b> tapeable	ready to assamble	sandable
		Min. Max.				
Panel temperat.	20°C	120 min	120 min	120 min	120 min	
Panel temperat.	60°C					

Use paper with a sized face for masking

Application: See Painting Process RAPID

Use adhesion promoter TRANSPARENT SEALER CP after 8 h at 20°C or oven drying.

GHD DECO A can also be used in GHD CLEAR and also with GHD PUR PRIMER / FILLER.. However the

maximum amount of GHD DECO A should only be 50% of the used reducer

(premix of GHD DECO A and GV-... 1:1)



