

PRODUCT DATA SHEET

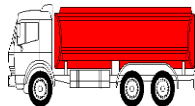
STOP FILLER II

grey

BF

Application

all applications



Description:

- good filling properties
- fast drying
- fast sandable

Substrates:

- = very well suited
- = well suited
- = suited in some cases

Steel	●
Galv. Steel	
Stainless steel	
Aluminium	○
Anodized Aluminium	
GRP / SMC	●●
PP-EPDM	
RM CV-Primer	
RM CV-Primer-Filler / Filler	●
Powder	●
Coil-Coating	●
Plywood	●
Wood	●●
OEM Paint work	●●
Old paint work	●●

Remarks:

The substrate should be clean, free of dust, rust, oil and grease

Special remarks

- The products are suitable for professional use only.
- It cannot be ruled out that this product contains particles < 0.1 µm
- **2004/42/IIIB (b)(250)249:** The EU limit value for this product (product category: IIB(d) in ready to use form is max.. 250 g/l. **The VOC content of this product is 249 g/l.**



Paint process

Can be used for all CV Painting Processes.

Spreading rate

≈ 550 m² / l / 1µm

Solid content

≈ 71 %

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.mpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

R-M Automotive Refinish Paints, BASF Coatings S.A.S, F-60676 Clermont-de-l'Oise Cedex

Jan 2014

Perfection made simple



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Mixing ratio	100:3 by weight		
Hardener	STOP FILLER HARDENER		
Reducer			
Spray viscosity DIN 4 / 20°C		Potlife 20 °C	30 min

Application	Compliant-garvity feed cup	HVLP-Spray gun	Suction cup	Airless/Airmix (ESTA)	Pressure pot/ Dble membr. Pump
Atomization pressure	bar	2,2 - 2,5	2,5		
Material pressure	bar	--	-		
Nozzle size	mm	2,5 - 3,0	2,5 - 3,0		
Voltage	kV	-	-		
Elect. Resistance	Ω	-	-		
Number of spraycoats		3 - 8	3 - 8		
Flash off	min.				
Filmbuild	µm	> 150			



Drying



over-coatable



tack free



tapeable



ready to assemble



sandable

		Min.	Max.	
Panel temperat.	20°C	3-4 h		3-4 h
Panel temperat.	60°C	30 min		30 min

Remarks



Do not overcoat etch wash primer or acid pre treated substrates with STOP FILLER II !
 Use only dry sanding for STOP FILLER II. Galv. Steel has to be primed with GHD PRIMER CF + GHD PRIMER FILLER MP or GHD CHASSIS SURFACER before applying STOP FILLER II.
 For temperature less than 15°C or to speed up the drying the amount of STOP FILLER HARDENER can be increased up to 7,5% (75 ml).
 Cool storage, shelf life 8 month at 20°.

