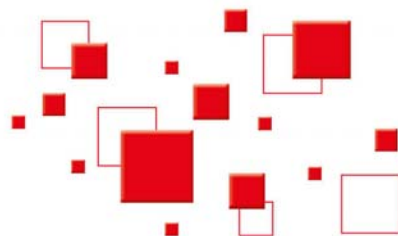


# Process Information

## Paint system scatch resistant clear Porsche Panamera



### Process description

Spot Repair Process considering the extremely hard surface of the Porsche Panamera finish, by using the BLEND' ART system with ONYX HD basecoats.

### Substrates

- Fully cured Porsche Panamera finish
- ONYX HD Basecoat

### Products required

- PK 2000
- ONYX HD
- SUPREMELUX CP
- BLENDING FLASH

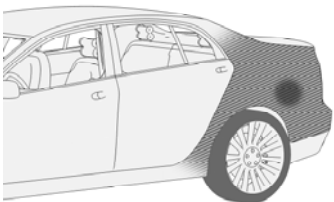
### Safety instructions

It cannot be ruled out that these products contain particles < 0.1 µm.

The products are suitable for professional use only.

For the use of these products please adhere to the actual safety recommendations and the personal protective equipment.

### Pre-treatment

	<p>Degrease with PK 2000.</p> <p>Sanding :           base coat area with P1000                           Clear coat area with P2000</p> <p>Degrease with PK 2000.</p> <p>Polishing of SUPREMELUX CP melt-in zone</p> <p>Polish with any standard fine polishing compound + suitable closed pore foam pad.</p> <p>Degrease with PK 2000.</p> <p>A equal mattening effect of the surface is mandatory. If no mattening effect is visible with standard abrasives, use sia Carat Velvet products.</p>
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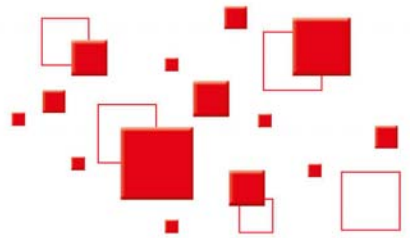
The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at [www.mpaint.com](http://www.mpaint.com) or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

R-M Automotive Refinish Paints, Z.I. du Merret F-60676 Clermont de l'Oise Cedex, Tel. (+33) (0) 3 44 77 77 77, 10/2013

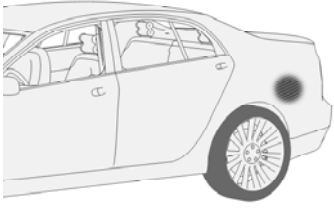


# Process Information

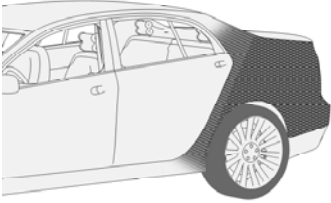
## Paint system scatch resistant clear Porsche Panamera



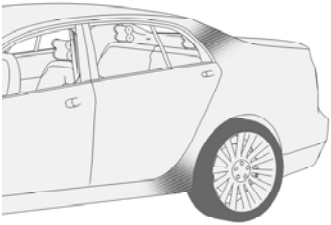
### 1) ONYX HD

	Application according to BLEND'ART, repairing minor paintwork damage with ONYX HD A 2.1
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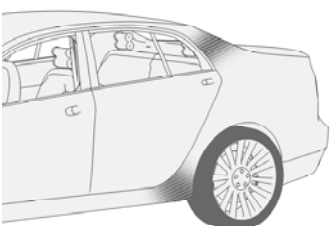
### 2) SUPREMELUX CP

	<p>Mixing ratio:</p> <table><tr><td>SUPREMELUX CP</td><td>300% by vol.</td></tr><tr><td>H 420</td><td>100% by vol.</td></tr><tr><td>SC 850</td><td>100% by vol.</td></tr></table> <p>Spray gun: 1.0 mm mini HVLP Pressure: 1.5 – 2.0 bar Application: 1 – 2 overlapping</p>	SUPREMELUX CP	300% by vol.	H 420	100% by vol.	SC 850	100% by vol.
SUPREMELUX CP	300% by vol.						
H 420	100% by vol.						
SC 850	100% by vol.						

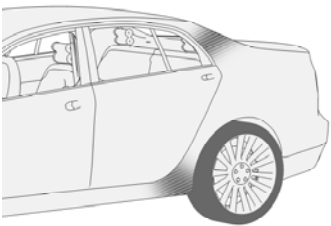
### 3 Fade out area 1<sup>st</sup> step

	<p>Mixing ratio:</p> <table><tr><td>SUPREMELUX CP rfu</td><td>100% by vol.</td></tr><tr><td>BLENDING FLASH</td><td>100% by vol.</td></tr></table> <p>Spray gun: 1.0 mm mini HVLP Pressure: 1.5 – 2.0 bar Application: 1 – 2 in fade out areas</p> <p>This working step does not comply with European VOC legislation.</p>	SUPREMELUX CP rfu	100% by vol.	BLENDING FLASH	100% by vol.
SUPREMELUX CP rfu	100% by vol.				
BLENDING FLASH	100% by vol.				

### 4) Fade out area 2<sup>nd</sup> step

	<p>Mixing ratio:</p> <table><tr><td>Mixture step 1</td><td>100% by vol.</td></tr><tr><td>BLENDING FLASH</td><td>100% by vol.</td></tr></table> <p>Spray gun: 1.0 mm mini HVLP Pressure: 1.5 – 2.0 bar Application: 1 – 2 in fade out areas Drying: 40 min. at 60°C Infrared: 12 min. short wave 100%</p> <p>This working step does not comply with European VOC legislation.</p>	Mixture step 1	100% by vol.	BLENDING FLASH	100% by vol.
Mixture step 1	100% by vol.				
BLENDING FLASH	100% by vol.				

### 5) Polishing

	<ol style="list-style-type: none"><li>1. Sanding paste + suitable closed pore foam pad</li><li>2. Fine sanding paste + suitable closed-pore waffle foam pad</li><li>3. High Gloss Polish + suitable open-pore waffle foam pad</li></ol>
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