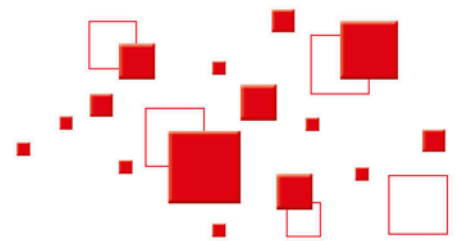


# Process Information

## Paint system Bentley with ONYX HD and mat clear



### Process description

Paint system for Bentley satin-colours with mat clear.

Highly efficient paint system to ensure the quality standards of exclusive car brands.

### Substrates

- Automotive OEM finishes
- new automotive primed panels

### Products required

- PK 1000 or PK 2000
- PERFECTFILLER GREY
- ONYX HD basecoat
- SILICATOP


### Safety instructions

It cannot be ruled out that these products contain particles < 0.1 µm.







The products are suitable for professional use only.

For the use of these products please adhere to the actual safety recommendations and the personal protective equipment.

### Pre-treatment

	Degreasing PK 1000
	Degreasing PK 2000

### Primer

	Stir well before use		
	<b>PERFECTFILLER GREY</b>	100% by vol.	100 g
	<b>D 70 / D 80</b>	25% by vol.	16 g
	<b>FR 500</b>	25% by vol.	14 g
	HVLP gravity-feed spray gun	1.7 – 1.9 mm	0.7 bar at the nozzle
	Compliant gravity-feed spray gun	1.6 – 1.8 mm	2.0 – 2.5 bar
	Spray coats:	2	3
	Film thickness:	50 – 70 µm	80 – 120 µm
	20°C	3 hours	
	60°C	25 min.	
	(short wave)	8 min.	
	Dry: use P400		

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