

PRODUCT DATA SHEET

TRANSPARENT SEALER CP

clear

F

Application

sign writing, cabs (color change), multi - color painting, GHD TOPCOAT line, powder coated profiles / boxes



Description:

- tintable
- brilliant top coat appearance
- fast drying

Substrates:

- = very well suited
- = well suited
- = suited in some cases

Steel	
Galv. Steel	
Stainless steel	
Aluminium	
Anodized Aluminium	
GRP / SMC	○
PP-EPDM	
RM CV-Primer	●●
RM CV-Primer-Filler / Filler	●●
Powder	●●
Coil-Coating	●●
Plywood	○
Wood	●●
OEM Paint work	●●
Old paint work	●●

Remarks:

The substrate should be clean, free of dust, rust, oil and grease

Special remarks

- The products are suitable for professional use only.
- It cannot be ruled out that this product contains particles < 0.1 µm
- **2004/42/IIIB (c II)(540)525:** The EU limit value for this product (product category: IIB(d) in ready to use form is max.. 540 g/l. **The VOC content of this product is 525 g/l.**



Paint process

P 6.1, 6.2, 7, 8, 9

Spreading rate

≈ 404 m² / l / 1µm

Solid content

≈ 64 %

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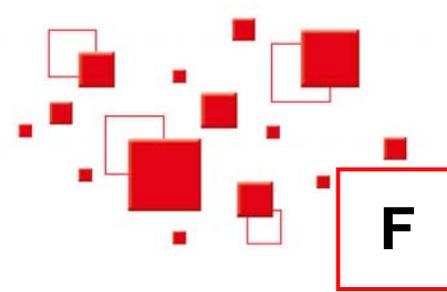
Perfection made simple



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	Mixing ratio	100:50:30 by volume		
	Hardener	H360 or H310		
	Reducer	GV100, fast GV200 CV, normal GV300, slow	15 - 20°C 20 - 25°C 25 - 30°C	
	Spray viscosity DIN 4 / 20°C	17 s. DIN 4	Potlife 20 °C	3 h

Application		 Compliant-gravity feed cup	 HVLP-Spray gun	 Suction cup	 Airless/Airmix (ESTA)	 Pressure pot/Dble membr. Pump
Atomization pressure	bar	2,2 - 2,5	2,0	2,5		
Material pressure	bar	--	-	-		
Nozzle size	mm	1,4	1,5	1,7		
Voltage	kV	-	-	-		
Elect. Resistance	Ω	-	-	-		
Number of spraycoats		1	1	1		
Flash off	min.					
Filmbuild	µm	20 - 25				

	Drying	 over-coatable	 tack free	 tapeable	 ready to assemble	 sandable
		Min.	Max.			
	Panel temperat.	20°C	15 min	2 h		
	Panel temperat.	60°C				

Remarks  Can be tinted with (up to 10% of) GHD TOPCOAT Line Topcoat.