

PREP'ART

Plastic, new panel
A 1.5



Process description

PREP'ART is a system of 6 matching processes for refinishing all substrates commonly encountered in automotive coating operations.

These processes have been developed in order to enable professional refinishers to maintain the quality standards of high-grade automotive finishes with outstanding efficiency.

Substrates

- New automotive plastic add-on parts
- All common plastic substrates
- Non-modified polypropylene (PP) and polyethylene (PE) are unpaintable.

Note: Automotive add-on parts are often just labelled PP or PE although they are, in fact, modified and thus paintable substrates.

Products required

- PK 1000
- EXTRASEALER WHITE / BLACK
- FLEXPRO

Pretreatment

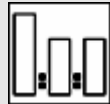


Degreasing
PK 1000 using a sanding pad



Degreasing
PK 1000

Sealer



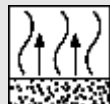
Mixing ratio

EXTRASEALER WHITE / BLACK	300 (vol.)
D 80	100 (vol.)
FLEXPRO	100 (vol.)



Application

Spraycoats:	1
Film thickness:	20 – 35 µm



Flash-off

20°C	15 minutes
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Topcoat



ONYX HD
UNO HD 420

Apply in accordance with the Technical Data Sheet.
See for information on how to plasticise topcoat with FLEX A 1.6.2 – A 1.6.4

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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