

PREP'ART

Steel, new panel with cathodic electro-coat (OEM primer)

A 1.1



Process description

PREP'ART is a system of 6 matching processes for refinishing all substrates commonly encountered in automotive coating operations.

These processes have been developed in order to enable professional refinishers to maintain the quality standards of high-grade automotive finishes with outstanding efficiency.

Substrates

- Cathodic e-coat (OEM primer)

Products required

- PK 700 or PK 1000
- EXTRASEALER WHITE / BLACK
- R-M topcoat

Pretreatment



Degreasing
PK 700 or PK 1000



Sanding
P240 / P400



Degreasing
PK 700 or PK 1000

Filler



Mixing ratio

EXTRASEALER WHITE / BLACK	300 (vol.)
D 80 / D 70	100 (vol.)
FR 500 / SC 820 / SC 850 / SC 880	100 (vol.)



Application

Spraycoats:	1
Film thickness:	20 – 35 µm



Flash-off

20°C	15 minutes
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Topcoat



ONYX HD
UNO HD 420

Apply in accordance with the Technical Data Sheet.

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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