



UNO HD

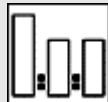






Version for fast drying

C 3.3

Product description
Version for repair jobs involving one to two body parts or surfaces inside the car.

Technical characteristics
Shelf life: 36 months Density: depending on colour Theoretical spreading rate: m ² /l at 1 µm
Colour: mixing system Solids content: depending on colour

Pre-treatment
Clean with PK 700 or PK 2000. Sand with P400 (sanding filler and well-cured or solvent-resistant old paintwork). Clean with PK 700 or PK 2000. Alternative: apply to R-M wet-on-wet filler or sealer.

	Mixing ratio	Stir well before use. Twice per day for 15 min. on the mixing machine. UNO HD (with SC 01) 100 (vol.) depending on colour H 9000 25 (vol.) 27 g ULTRAFLASH 75 (vol.) 67 g Mix well and strain before application.
	Spray viscosity	30 to 37 seconds ISO 4 cup at 20°C
	Potlife	3 hours at 20°C
	Sprayguns	HVLP gravity-feed spraygun 1.3 – 1.5 0.7 bar at the nozzle Compliant gravity-feed spraygun 1.3 – 1.4 2.0 – 2.5 bar
	Application	Spraycoats: 2 Film thickness: 45 – 50 µm
	Drying	Drying at 20°C: dust-free after 30 min. ready for assembly after 2 hours fully cured after 24 hours Drying at 60°C: 20 min.
	Infrared drying	(short wave) 8 min. (medium wave)
	Further treatment	Finishing operations after curing or after the specified drying time + cooling. May be overcoated with the same product after the indicated drying times.

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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