



# UNO HD

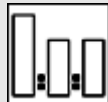






## Version for fast drying

C 3.3

<b>Product description</b>
Version for repair jobs involving one to two body parts or surfaces inside the car.

<b>Technical characteristics</b>
Shelf life: 36 months      Density: depending on colour      Theoretical spreading rate: m <sup>2</sup> /l at 1 µm
Colour: mixing system      Solids content: depending on colour

<b>Pre-treatment</b>
Clean with PK 700 or PK 2000. Sand with P400 (sanding filler and well-cured or solvent-resistant old paintwork). Clean with PK 700 or PK 2000. Alternative: apply to R-M wet-on-wet filler or sealer.

	<b>Mixing ratio</b>	Stir well before use. Twice per day for 15 min. on the mixing machine. <b>UNO HD (with SC 01)</b> 100 (vol.)      depending on colour <b>H 9000</b> 25 (vol.)      27 g <b>ULTRAFLASH</b> 75 (vol.)      67 g Mix well and strain before application.
	<b>Spray viscosity</b>	30 to 37 seconds ISO 4 cup at 20°C
	<b>Potlife</b>	3 hours at 20°C
	<b>Sprayguns</b>	<b>HVLP gravity-feed spraygun</b> 1.3 – 1.5      0.7 bar at the nozzle <b>Compliant gravity-feed spraygun</b> 1.3 – 1.4      2.0 – 2.5 bar
	<b>Application</b>	Spraycoats: 2 Film thickness: 45 – 50 µm
	<b>Drying</b>	Drying at 20°C:      dust-free after 30 min. ready for assembly after 2 hours fully cured after 24 hours Drying at 60°C:      20 min.
	<b>Infrared drying</b>	(short wave)      8 min. (medium wave)
	<b>Further treatment</b>	Finishing operations after curing or after the specified drying time + cooling. May be overcoated with the same product after the indicated drying times.

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.
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