



ULTRA FLASH FLAKE

Basecoat with chrome-like effect

C 3.2

Product description


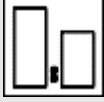





ULTRA FLASH FLAKE is a special basecoat giving a chrome-like effect. This effect can be found on various hang-on parts of vehicles for the repair of which ULTRA FLASH FLAKE was developed.

Technical characteristics

Shelf life: 24 months Density: 0.882 g/cm³ Theoretical spreading rate: m²/l at 1 µm
 Colour: shining silver Solids content: 2.1% by weight

Pre-treatment

Clean with PK 700 or PK 2000.
 Sand with P400 (sanding filler and well-cured solvent-resistant old paintwork).
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 A homogeneous, black substrate is necessary for creating an extremely shining chrome-satin effect.
 Effect and colour shade variations can be achieved by different substrate colours or by tinting the **ULTRA FLASH FLAKE** basecoat. Please refer to the mixing formula for further details.

 <p>Mixing ratio</p>	<p>Stir well before use.</p> <table border="0"> <tr> <td>BC 201 (Step 1)</td> <td>100 (vol.)</td> <td>100 g</td> </tr> <tr> <td>H 9000</td> <td>5 (vol.)</td> <td>6 g</td> </tr> <tr> <td>BC 020</td> <td>60 (vol.)</td> <td>53 g</td> </tr> </table> <p>Mix well and strain before application. In higher temperatures, the use of BC 030 thinner is recommended.</p>	BC 201 (Step 1)	100 (vol.)	100 g	H 9000	5 (vol.)	6 g	BC 020	60 (vol.)	53 g
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 <p>Spray viscosity</p>	<p>14 seconds ISO 4 cup at 20°C</p>									
 <p>Potlife</p>	<p>8 hours at 20°C</p>									
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 <p>Drying</p>	<p>Drying at 20°C: 5 min. after each spraycoat</p>									
<p>Further treatment</p>	<p>After the flash-off, apply R-M clear wet on wet.</p>									

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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