STOP FILLER II

Polyester spray filler

C 2.1

Product description

Polyester filler to be applied with a gravity-feed spray gun. Particularly suitable for repairing large areas.
Especially hail-damaged paintwork can be repaired efficiently with STOP FILLER II.

2004/42/IIB(b)(250)249: The EU limit value for this product (product category: IIB.b) in ready-for-use form is max 250 grams of VOC per litre. The VOC content of this product is 249 g/l.

Technical characteristics

Shelf life:	8 months	Density:	1.480 g/cm³	Theoretical spreading rate:	/ m²/l at 1 µm
Colour:	grey	Solids content:	70.5% by weight		

Pre-treatment:

Clean with PK 700 or PK 900.
Sand (steel with P80, aluminium with P150-P180, galvanised steel, glass-fibre reinforced plastics (GRP, SMC) and well-cured solvent-resistant old paintwork with P240).
Clean with PK 1000.

Bare metal surfaces (steel, aluminium, galvanised substrates) must previously be primed with one coat of AKROFILL and dried at 60°C for 20 min.

Mixing ratio	Stir well before use.		
	STOP FILLER II	100 (vol.)	100 g
	STOP FILLER-Hardener	5 (vol.)	3 g
Potlife	25 – 30 minutes at 20°C		
Sprayguns	**HVLP gravity-feed spraygun**	2.5 – 3.0	0.7 bar at the nozzle
	Compliant gravity-feed spraygun	2.5	2.0 – 3 bar
Application	Number of spraycoats:	3 – 5	
	Film thickness:	150 µm – 300 µm	
	If a film thickness of > 300 µm is required, a second spray body filler layer can be applied without intermediate sanding after having dried the first layer		
Drying	Drying at 20°C:	3 – 4 hours	
	Drying at 60°C:	30 min.	
Infrared drying	(short wave)	10 min. at 50%	
	(medium wave)	15 – 20 min.	
Sanding	P150 pre-sanding P240 fine sanding		

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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