STOP FILLER

Polyester spray putty

C 2.1

Product description

Polyester filler to be applied with a gravity-feed spray gun. Particularly suitable for repairing large areas. Especially hail-damaged paintwork can be repaired efficiently with STOP FILLER.

2004/42/IIB(b)(250)249: The EU limit value for this product (product category: IIB.b) in ready-for-use form is max 250 grams of VOC per litre. The VOC content of this product is 249 g/l.

Technical characteristics

Shelf life:	9 months	Density:	1.490 g/cm³	Theoretical spreading rate:	/ m²/l at 1 µm
Colour:	light grey	Solids content:	71.1% by weight		

Pre-treatment:

Clean with PK 700 or PK 900.
Sand (steel with P80, aluminium with P150-P180, galvanised steel and well-cured solvent-resistant old paintwork with P240).
Clean with PK 1000.

Bare metal surfaces (steel, aluminium, galvanised substrates) must previously be primed with one coat of EUROXY CP and dried at 60°C for 20 min.

Mixing ratio	Stir well before use. **STOP FILLER** 100 (vol.) 100 g **STOP FILLER-Härter** 5 (vol.) 3 g **FR 500*** 10 (vol.) 8 g * if required to improve sprayability and levelling. Drying will then take longer.
Spray viscosity	90 to 100 seconds ISO cup at 20°C
Potlife	25 – 30 minutes at 20°C
Sprayguns	**HVLP gravity-feed spraygun** 2.5 – 3.0 0.7 bar at the nozzle **Compliant gravity-feed spraygun** 2.5 2.0 - 3 bar
Application	Number of spraycoats: 3 Film thickness: thinned: 150 µm unthinned: 200 – 300 µm
Drying	Drying at 20°C: thinned: 3 – 4 hours Drying at 60°C: thinned: 25 min. unthinned: 35 min. Drying will take longer when product is applied to a cold substrate.
Infrared drying	(short wave) 8 min. at 50% (medium wave) 10 min.
Sanding	Dry with P150 or P240

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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