



SEALER PLAST 80

Adhesion primer for plastics

C 2.3

Product description




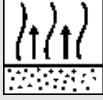
SEALER PLAST 80 is an adhesion primer for plastics. It ensures good adhesion of the following coats (filler, topcoat).

Technical characteristics

Shelf life:	24 months	Density:	0.892 g/cm ³	Theoretical spreading rate:	360 m ² /l at 1 µm
Colour:	amber	Solids content:	6.9% by weight		

Pre-treatment

Important: thermoplastic finishes must be removed.

	Mixing ratio	Stir well before use.		
	Spray viscosity	SEALER PLAST 80 is ready for use.		
	Potlife	14 seconds ISO 4 cup at 20°C		
	Potlife	Unlimited in sealed container		
	Sprayguns	HVLP gravity-feed spraygun	1.7	0.7 bar at the nozzle
		Compliant gravity-feed spraygun	1.6	2.0 – 2.5 bar
	Application	Number of spraycoats:	2	
		Film thickness:	5 µm	
	Flash off	Drying at 20°C:	5 min.	
	Further treatment	Apply R-M 2K PU filler wet on wet.		
		Apply SEALERPLAST 80 again when the flash-off time exceeds 30 min. at 20°C.		

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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