



# PUR BLACK DIAMONT D 403

Jet black basecoat

C 3.2

## Product description

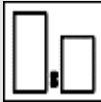





Jet black basecoat for repairing automotive finishes

## Technical characteristics

Shelf life: 60 months      Density: 0.921 g/cm<sup>3</sup>      Theoretical spreading rate: 115 m<sup>2</sup>/l at 1 µm  
Colour: jet black      Solids content: 25.3 % by weight

## Pre-treatment

Clean with PK 700 or PK 2000.  
Sand with P400 (sanding filler and well-cured solvent-resistant old paintwork).  
Clean with PK 700 or PK 2000.  
Alternative: apply to R-M wet-on-wet filler or sealer.

	<b>Mixing ratio</b>	Stir well before use. 2 mal täglich 15 min. im Mischregal. <b>DIAMONT D 403</b> 100 (vol.)                      100 g <b>BC 020</b> 60 (vol.)                      53 g Mix well and strain before application.
	<b>Spray viscosity</b>	40 seconds ISO 4 cup at 20°C
	<b>Potlife</b>	24 hours at 20°C
	<b>Sprayguns</b>	<b>HVLP gravity-feed spraygun</b> 1.3 – 1.5                      0.7 bar at the nozzle <b>Compliant gravity-feed spraygun</b> 1.3 – 1.4                      2.0 – 2.5 bar
	<b>Application</b>	Number of spraycoats: 2 Film thickness: 20 µm
	<b>Drying</b>	Drying at 20°C: 15 min.
	<b>Further treatment</b>	After the flash-off, apply R-M clear wet on wet.

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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