



# PROFILLER BLACK

## 2K Primerfiller

C 2.3

**Product description**

2-component filler based on polyurethane. Very reliable in application and very good sanding behaviour. For the efficient repair the product is applied with 2 coats and for repairs requiring higher filling properties the product provides the opportunity to be applied in 3 coats up to 120 µm.

**2004/42/IIIB(cII)(540)539:** The EU limit value for this product (product category: IIB.cII) in ready-for-use form is max 540 grams of VOC per litre. The VOC content of this product is 539 g/l.










**Technical characteristics**

Shelf life: 24 months                      Density: 1.670 g/cm<sup>3</sup>                      Theoretical spreading rate: 425 m<sup>2</sup>/l at 1 µm  
 Colour: black                                  Solids content: 76.0% by weight

**Pre-treatment**

Clean with PK 700 or PK 900.  
 Sand (steel with P80, aluminium with P150-P180, galvanised steel and solvent-resistant old paintwork with P240).  
 Clean with PK 1000.

Prime rather large bare metal areas with EUROFILL before filler application.

		Stir well before use.		
	<b>Mixing ratio</b>	<b>PROFILLER BLACK</b>	100 (vol.)	100g
		<b>D 70 / D80</b>	25 (vol.)	14g
		<b>FR 500 / SC820 / SC850 / SC880</b>	25 (vol.)	13g
	<b>Spray viscosity</b>	50 to 65 seconds ISO 4 cup at 20°C		
	<b>Potlife</b>	1 hour at 20°C		
	<b>Sprayguns</b>	<b>HVLP gravity-feed spraygun</b>	1.7 – 1.9	0.7 bar at the nozzle
		<b>Compliant gravity-feed spraygun</b>	1.6 – 1.8	2.0 – 2.5 bar
	<b>Application</b>	Number of spraycoats:	2	3
		Film thickness:	50 - 70 µm	80 – 120 µm
	<b>Drying</b>	Drying at 20°C:	3 hours	
		Drying at 60°C:	30 min.	
	<b>Infrared drying</b>	(short wave)	8 min.	
		(medium wave)	10 - 15 min.	
	<b>Dry-Sanding</b>	P400		
	<b>Wet-Sanding</b>	P800		

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at [www.rmpaint.com](http://www.rmpaint.com) or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed. It cannot be ruled out that this product contains particles < 0.1 µm.