



MULTIFILLER CP

2K multi-purpose filler – high build version

C 2.3

Product description

MULTIFILLER CP version for repairs in which high build is required.

2004/42/II B(cII)(540)428: The EU limit value for this product (product category: IIB.cII) in ready-for-use form is max 540 grams of VOC per litre. The VOC content of this product is 428 g/l.








Technical characteristics

Shelf life: 24 months Density: 1.610 g/cm³ Theoretical spreading rate: 490 m²/l at 1 µm
 Colour: light grey Solids content: 72.1% by weight

Pre-treatment

Clean with PK 700 or PK 900.
 Sand (steel with P80, aluminium with P150-P180, galvanised steel and well-cured old paintwork with P240).
 Clean with PK 1000.

Prime bare metal areas with EUROFILL before filler application.

	Mixing ratio	Stir well before use.		
		MULTIFILLER CP	100 (vol.)	100 g
		D 70 / D 80	25 (vol.)	15 g
		BC 020, SC 850 o. FR 500*	5 (vol.)	3 g
		Mix well and strain before application.		
		* optional for improved HVLP gun application performance or in rather high temperatures		
	Spray viscosity	Cannot be measured with ISO 4 cup at 20°C		
	Potlife	30 minutes at 20°C		
	Sprayguns	HVLP gravity-feed spraygun	1.7 – 1.9	0.7 bar at the nozzle
		Compliant gravity-feed spraygun	1.6 – 1.8	2.0 bar
	Application	Number of spraycoats:	3	
		Film thickness:	180 - 200 µm	
	Drying	Drying at 60°C:	30 min.	
	Infrared drying	(short wave)	2 min. (50%) + 6 min. (100%)	
		(medium wave)	12 min.	
	Sanding	Dry with P400		

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.