



MULTIFILLER BLACK CP

2K multi-purpose filler

C 2.3

Product description

Black 2K polyurethane filler suitable for all filler applications. It features extremely rapid drying and is easy to sand. Can be mixed with MULTIFILLER CP at any ratio to produce different shades of grey.

2004/42/II B(cII)(540)431: The EU limit value for this product (product category: IIB.cII) in ready-for-use form is max 540 grams of VOC per litre. The VOC content of this product is 431 g/l.

Technical characteristics

Shelf life:	24 months	Density:	1.628 g/cm ³	Theoretical spreading rate:	415 m ² /l at 1 µm
Colour:	black	Solids content:	72.2% by weight		

Pre-treatment

Clean with PK 700 or PK 900.

Sand (steel with P80, aluminium with P150-P180, galvanised steel and well-cured old paintwork with P240).

Clean with PK 1000.

Prime bare metal areas with EUROFILL before filler application.

	Mixing ratio	Stir well before use. MULTIFILLER BLACK CP 100 (vol.) 100 g D 70 / D 80 25 (vol.) 15 g FR 500 25 (vol.) 14 g Use MULTIFLASH instead of standard thinner in temperatures below 15°C or to accelerate drying.
	Spray viscosity	34 to 42 seconds ISO 4 cup at 20°C
	Potlife	1 hour at 20°C
	Sprayguns	HVLP gravity-feed spraygun 1.7 – 1.9 0.7 bar at the nozzle Compliant gravity-feed spraygun 1.6 – 1.8 2.0 bar
	Application	Number of spraycoats: 2 or 3 Film thickness: 80 - 120 µm
	Drying	Drying at 20°C: 3 hours Drying at 60°C: 20 min.
	Infrared drying	(short wave) 2 min. at 50% + 6 min. at 100% (medium wave) 12 min.
	Sanding	Dry with P400

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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