












FLEXPRO

Resin base	Chlor. Polyolefin					
 Mixing ratio *	4 parts GHD SURFACER					
 Hardener	1 part H 360 / H310					
 Reducer	1 part FLEXPRO (pre-diluted 70 : 30 GV – Thinner)					
 Spray viscosity	18 – 22 s DIN 4		VOC RFU in SURFACER < 540 g / L			
Potlife						
Application	3 h					
 Double membrane pump	Number of spraycoats	Spraying pressure	Material pressure	Nozzle diameter	Compliant gun	
Pressure pot						
Airless/Airmix	1	2,5 bar	0,9 – 1,5 bar	1,1 mm	1,0 mm	
 Gravity-feed spraygun	1	2,5 bar	-	1,5 mm	1,4 mm	
 Suction-feed spraygun	1	2,5 bar	-	1,7 mm	1,6 mm	
Dry film thickness	20 – 30 µm as adhesion promoter **					
Solids content (DIN EN ISO 3251)	10,6 by weight.- % ± 1 (at original viscosity)					
 Flash-off at	20°C	1 h				
 Drying		Recoatable	Tack-free	Tapeable	Ready for assembly	
Panel temperature	20°C	1 h				
	60°C	30 Min.				
Substrates	See D-Part Tables → D9 Painting of Plastic and/or Painting Process P 7 for further details!					
Remarks	<p>*ABS, GRP, SMC: SURFACER with H 360 and GV 300 (100:25:25); PA, PC, PP-EPDM, PP T16 / T20: SURFACER with H 360 and FLEXPRO pre-diluted (100:25:25); PP, PE: 1 spray coat FLEXPRO pre-diluted as adhesion promoter followed by SURFACER with H 360 and FLEXPRO pre-diluted (100:25:25). **Higher dry film thickness possible (50-60 µm). Attention: Due to different raw material supplier the quality of the different plastics can be differ from time to time. The adhesion should be check before painting.</p>					



Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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Jan. 2008