



GRAPHITE HD ADDITIVE SF

Product code: AZ19-0199

Resin base Two-pack PU acrylic



Mixing ratio 100:25 (100 parts of basic material + 25 parts of GRAPHITE HD ADDITIVE SF), use mixing stick



Hardener see corresponding technical data sheet



Reducer see corresponding technical data sheet



Spray viscosity **VOC level:** < 420 g/l RFU in GRAPHITE HD
< 540 g/L RFU in →
GHD CHASSIS SURFACER
GHD PRIMER FILLER MP
GHD SURFACER

Potlife



Application	Number of spraycoats	Spraying pressure	Material pressure	Nozzle diameter	Compliant gun
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Double membrane pump
Pressure pot

Airless/Airmix



Gravity-feed spraygun



Suction-feed spraygun

Dry film thickness See product data sheets for GRAPHITE HD and GRAPHITE HD SURFACER.
Spreading rate (DIN 53 219) - m²/l

Solids content (DIN EN ISO 3251) 71% by weight ± 4 at original viscosity



Flash-off at 20°C



Drying	Recoatable	Tack-free	Tapeable	Ready for assembly
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Panel temperature 20°C
60°C

Substrates

Remarks

GRAPHITE HD SURFACER and GRAPHITE HD require longer drying times when containing GRAPHITE HD ADDITIVE SF. See Painting Process P 4.

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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