



EUROFILL

Chromate-free wash primer

C 2.2

Product description

Chromate-free wash primer for use as anti-corrosion primer on bare metal surfaces (aluminium, galvanised steel and automobile body sheet). Next coat must be an R-M PU filler.

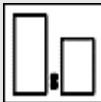



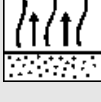

2004/42/IB(cIII)(780)760: The EU limit value for this product (product category: IIB.cIII) in ready-for-use form is max 780 grams of VOC per litre.
The VOC content of this product is 760 g/l.

Technical characteristics

Shelf life: 36 months Density: 1.126 g/cm³ Theoretical spreading rate: 115 m²/l at 1 µm
Colour: beige Solids content: 43.3% by weight

Pre-treatment

Clean with PK 700 or PK 900.
Sand (steel with P80, aluminium with P150-P180, galvanised steel with P240).
Clean with PK 1000.

	Mixing ratio	Stir well before use. EUROFILL 100 (vol.) 100 g EUROFILL CATALYST 100 (vol.) 74 g
	Spray viscosity	Mix well and strain before application. 22 to 25 seconds ISO 4 cup at 20°C
	Potlife	48 hours at 20°C in a sealed plastic or glass container
	Sprayguns	HVLP gravity-feed spraygun 1.3 – 1.7 0.7 bar at the nozzle Compliant gravity-feed spraygun 1.3 – 1.6 2.0 - 2.5 bar
	Application	Number of spraycoats: 2 Film thickness: 10 – 15 µm Note: EUROFILL can also be applied with a brush.
	Flash off	Drying at 20°C: approx. 15 minutes
	Further treatment	After the specified flash-off time, apply R-M 2K PU filler wet on wet. When the flash-off time exceeds 2 hours at 20°C, de-nib the surface to which PU filler will be applied.

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.