



D 92

Isocyanate hardener for use in high temperatures

C 5

Product description

Hardener specially designed for use in high temperatures to preserve all the characteristics of R-M topcoats and clears. It should be used in temperatures in excess of 30°C in the following clears:
DIAMONTOP MS, STARTOP HS

Technical characteristics

Shelf life: 24 months Density: 0.977 g/cm³ Theoretical spreading rate: / m²/l at 1 µm
Colour: amber Solids content: 45.4% by weight

Pre-treatment

As specified in the technical data sheet of the product in which D 92 is being used.

	Mixing ratio	Stir well before use.	
		DIAMONTOP MS	100 (vol.) 100 g
		D 92	40 (vol.) 43 g
		STARTOP HS	100 (vol.) 100 g
		D 92	50 (vol.) 52 g
		BC 020, BC 030	15 (vol.) 14 g
		Mix well and strain before application.	
	Potlife	7 hours at 20°C	
	Sprayguns	As specified in the technical data sheet of the product in which D 92 is being used.	
	Application	As specified in the technical data sheet of the product in which D 92 is being used.	
	Drying	Drying at 20°C:	24 hours
		Drying at 60°C:	30 min.
	Further treatment	Refinished panels can be recoated or mounted after drying and – if required – cooling.	

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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