



CHRONOTOP

Fast drying clear

C 4

Product description

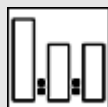






Fast drying clear for small repairs (blend-in repairs, refinishing of one or two vertical panels).

Technical characteristics

Shelf life:	36 months	Density:	0.971 g/cm ³	Theoretical spreading rate:	214 m ² /l at 1 µm
Colour:	transparent	Solids content:	41.5 % by weight		

Pre-treatment

CHRONOTOP was designed for use on DIAMONT basecoats.

	Mixing ratio	CHRONOTOP 100 (vol.) 100 g H 9000 25 (vol.) 27 g BC 020 25 – 50 (vol.) 23 – 45 g Mix well and strain before application. Note: Use slow BC 030 thinner in high temperatures or when air speed in booth is high.
	Spray viscosity	20 to 28 seconds ISO 4 cup at 20°C
	Potlife	4 hours at 20°C
	Sprayguns	HVLP gravity-feed spraygun 1.3 – 1.5 0.7 bar at the nozzle Compliant gravity-feed spraygun 1.3 – 1.4 2.0 – 2.5 bar
	Application	Number of spraycoats: 2 Film thickness: 50 µm Drying at 20°C: Dust-free after 20 min. Ready for assembly after 2 hours Fully cured after 10 hours
	Drying	Drying at 60°C: 15 min.
	Infrared drying	(short wave) 8 min. (medium wave)
	Further treatment	Finishing operations after specified drying times and cooling

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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