



BASIC CLEAR

Polyurethane clear for basecoat/clearcoat systems

C 4

Product description







Clear suitable for use in all vehicle refinishing processes.

Technical characteristics

Shelf life: 48 months Density: 0.945 g/cm³ Theoretical spreading rate: 229 m²/l at 1 µm
 Colour: transparent Solids content: 39.5 % by weight

Pre-treatment

BASIC CLEAR is intended for use on waterborne and solventborne basecoats.

	Mixing ratio	BASIC CLEAR 100 (vol.) BASIC Hardener 50 (vol.) Mix well and strain before application.
	Spray viscosity	24 to 26 seconds ISO 4 cup at 20°C
	Potlife	4 hours at 20°C
	Sprayguns	HVLP gravity-feed spraygun 1.3 – 1.5 0.7 bar at the nozzle Compliant gravity-feed spraygun 1.3 – 1.4 2.0 – 2.5 bar
	Application	Spraycoats: 2 Film thickness: 50 µm
	Drying	Drying at 60°C: 30 min.
	Infrared drying	(short wave) 8 min. (medium wave)
	Further treatment	Finishing operations after specified drying times and cooling.

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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