



# AM 870 SEALERPLAST 90

AERO-MAX adhesion primer for plastics

C 2.3

## Product description

Adhesion primer for plastics ensures good adhesion of the following coats (filler, topcoat).

**2004/42/IIIB(e)(840)688:** The EU limit value for this product (product category: IIIB.e) in ready-for-use form is max 840 grams of VOC per litre.  
The VOC content of this product is 688 g/l.

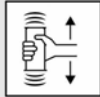


## Technical characteristics

Shelf life: 24 months      Density: 0.890 g/cm<sup>3</sup>      Theoretical spreading rate: m<sup>2</sup>/l at 1 µm  
Colour: transparent      Solids content: 6.9% by weight

## Pre-treatment

Clean with PK 700 or PK 1000 using a sanding pad.  
Clean with PK 1000.

**Important:** thermoplastic finishes must be removed.

	<b>Mixing ratio</b>	Shake vigorously for 2 min. before use.
	<b>Application</b>	Number of spraycoats: 1 - 2 Film thickness: 5 µm
	<b>Flash off</b>	Drying at 20°C: 15 min.
	<b>Further treatment</b>	Apply R-M 2K PU filler wet on wet. Apply AM 870 SEALERPLAST 90 again when the flash-off time exceeds 30 min. at 20°C.

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules.  
The products are suitable for professional use only.

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